

Date: Wednesday, 9/24/2008 9:59:20 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BAR
Job Number : 05041	
Estimate Number : 13480	
P.O. Number :	Part Number : D38061
This Issue : 9/24/2008 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run : 40675	Material :
Written By : <u>11/08/09/24</u>	Due Date : 10/1/2008 Qty: 4 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-07-21 new issue DD verified by:ec	
Est Rev:B 08-09-23 redesign DD verified by:EC	

Additional Product

SCRAP
PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S188 ~~304 SHEET 0.188~~ 304 SHEET 0.188 ~~304 SHEET 0.188~~
 OK OK

MAT NOT PULLED

Comment: Qty.: 0.0152 sf(s)/Unit Total: 0.0609 sf(s)

OK 304 SHEET 0.188 ~~304 SHEET 0.188~~

batch: 101104 HB 8-9-09

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3806

Dwg Rev: PROTOProg Rev: TYPE

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-9-09

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



ENGINEERING
APPROVAL

Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

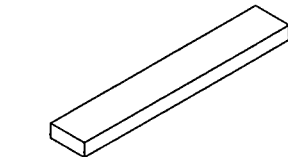
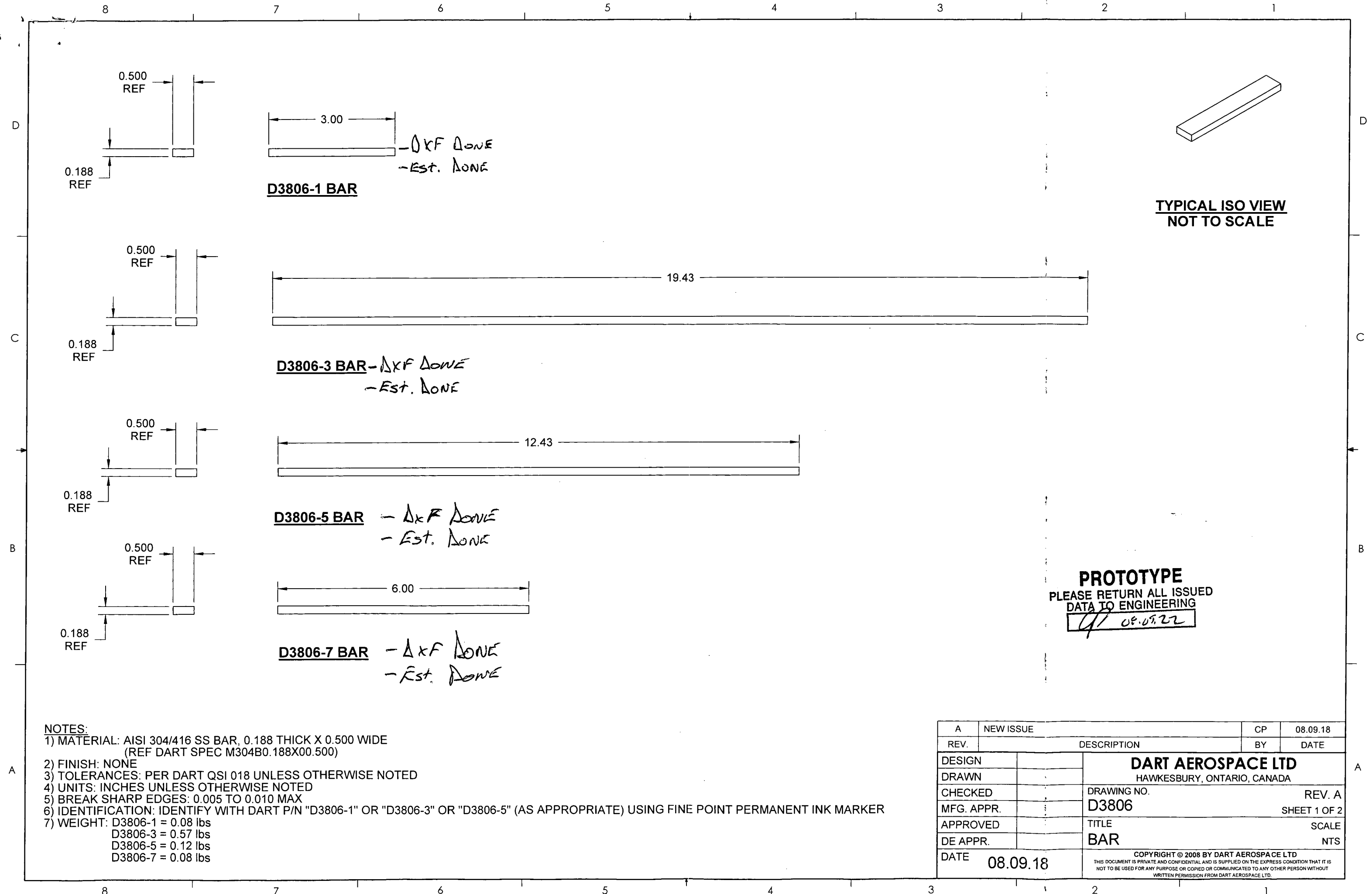
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3806-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>05041</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.10.02	N/A	WRONG ENG DWG	<p>CP</p> <p>08.10.02 per QSI 042</p>	<p>- SCRAP</p> <p>- No replace</p>	<p>CP</p> <p>08.10.02</p>	<p>/</p> <p>08.10.02</p>	<p>CP</p> <p>08.10.02 per QSI 042</p>	<p>/</p> <p>08.10.02</p>

NOTE: Date & initial all entries



TYPICAL ISO VIEW
NOT TO SCALE

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.09.18

- NOTES:
- 1) MATERIAL: AISI 304/416 SS BAR, 0.188 THICK X 0.500 WIDE
(REF DART SPEC M304B0.188X00.500)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3806-1" OR "D3806-3" OR "D3806-5" (AS APPROPRIATE) USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: D3806-1 = 0.08 lbs
D3806-3 = 0.57 lbs
D3806-5 = 0.12 lbs
D3806-7 = 0.08 lbs

A		NEW ISSUE		CP	08.09.18
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO. D3806		REV. A SHEET 1 OF 2	
MFG. APPR.					
APPROVED		TITLE BAR		SCALE NTS	
DE APPR.					
DATE 08.09.18		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			